

Portable TIG/MMA Welding Machine

MAIN FEATURES

- ✓ IGBT inverter technology
- ✓ Whole digital control technology
- ✓ MMA, DC TIG, Pulse TIG, AC TIG and spot TIG function
- ✓ Memory and call function
- ✓ High frequency arc ignition, good welding penetration
- ✓ Stable performance and strong anti-interference ability



DC TIG



AC/DC TIG



PULSE TIG



MMA



SPOT TIG



MEMORY

TECHNICAL SPECIFICATIONS

Model	DC TIG 200	AC/DC TIG 200	AC/DC TIG 250	DC TIG 250
Input voltage	Single phase 220V±10%			
Open circuit voltage (V)	60	66	67	80
Current output range (A)	20 - 200	20 - 200	20 - 250	10 - 250
Duty cycle (40°C)	60%, 200A 100%, 155A	MMA: 190A, 80% AC TIG: 170A, 80% DC TIG: 200A, 80%	MMA: 240A, 40% AC TIG: 220A, 40% DC TIG: 250A, 40%	MMA: 230A, 45% DC TIG: 250A, 45%
Efficiency η	80%			
Power factor λ	0.9			
Case protection grade	IP21S			
Insulation grade	F			
Cooling method	Forced air-cooled			
Gross weight (Kg)	8	14	18	13.3
Dimensions (L×W×H mm)	370×153×232	465×205×320	520×240×360	470×205×320



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