



DC TIG/MMA WELDING MACHINE

FEATURED MODEL: **WS-400**

MAIN FEATURES

-  IGBT inverter technology, whole digital control technology
-  Multi-function including MMA, DC TIG

FRONT CONTROL PANEL



ACCESSORIES

Accessories	Code	PNE60-400	PNE60-400E	PNE60-400F
WP-26 TIG torch	7852002600	●	●	●
300A electrode holder	7857030000	●	●	●
400A earth clamp	7858040000	●	●	●
Fast plug red	7500070011	●	●	●
plug black	7500070010	●	●	●

● Stand for available.

TECHNICAL SPECIFICATIONS

Feature	WS-400	PNE60-400	PNE60-400E	PNE60-400F
Input Voltage	3Ph 380V $\pm 15\%$	3Ph 380V $\pm 15\%$	3Ph 380V $\pm 15\%$	3Ph 380V $\pm 20\%$
Input Capacity	14.4 kW	34 kW	35 kW	34 kW
No-load Voltage	76 $\pm 5\%$ V	76 $\pm 5\%$ V	76 $\pm 5\%$ V	76 $\pm 5\%$ V
Current Range (A)	15-400	15-400	15-400	15-400
Slope Up Time (s)	0-10	0-10	0-10	0-10
Slope Down Time (s)	0-10	0-10	0-10	0-10
Pre-flow Time (s)	5,10,15,30 (adj.)	5,10,15,30 (adj.)	5,10,15,30 (adj.)	5,10,15,30 (adj.)
Post-flow Time (s)	0.05-0.5 adj.	0.05-0.5 adj.	0.05-0.5 adj.	0.05-0.5 adj.
Ignition Time (s)	0.05-0.5 adj.	0.05-0.5 adj.	0.05-0.5 adj.	0.05-0.5 adj.
Duty Cycle (40°C)	60%	60%	60%	60%
Efficiency	85%	85%	85%	85%
Power Factor	0.93	0.93	0.93	0.93
Insulation Grade	F	F	F	F
Protection Grade	IP21S	IP21S	IP21S	IP21S
Cooling	Wind	Wind	Wind	Wind
Dimensions (mm)	560×300×530	560×300×530	560×300×530	560×300×530



For More Information

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